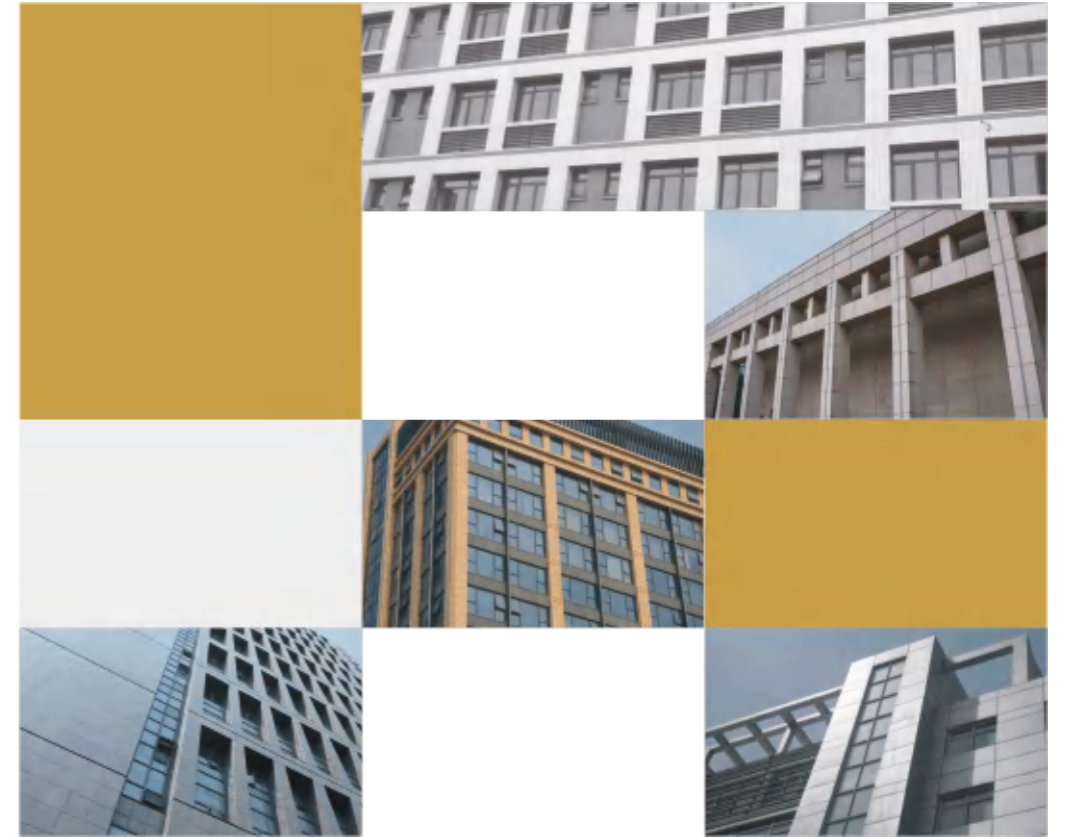


/ Industry Pioneer World Leading /



JOABOA TECH Decoration & Insulation Integration Product Series

Non-metal Surface Decoration and Insulation Integration System

(SPCM/SRCM)

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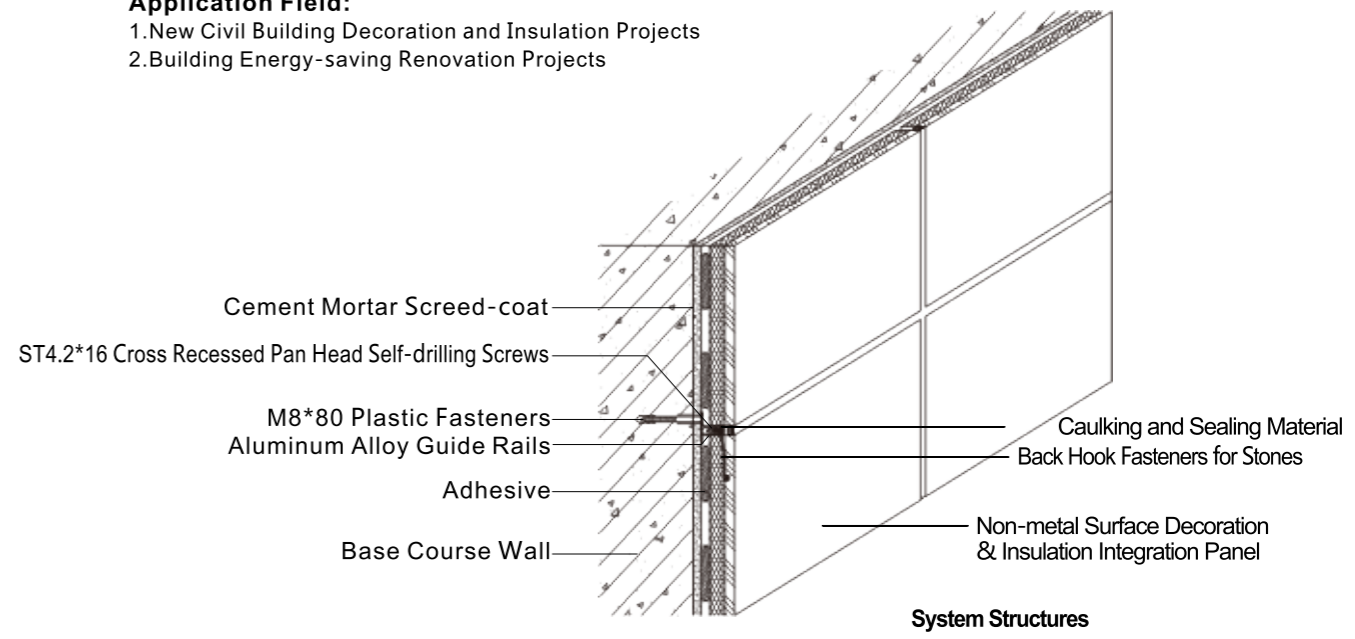
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SYSTEM OVERVIEW

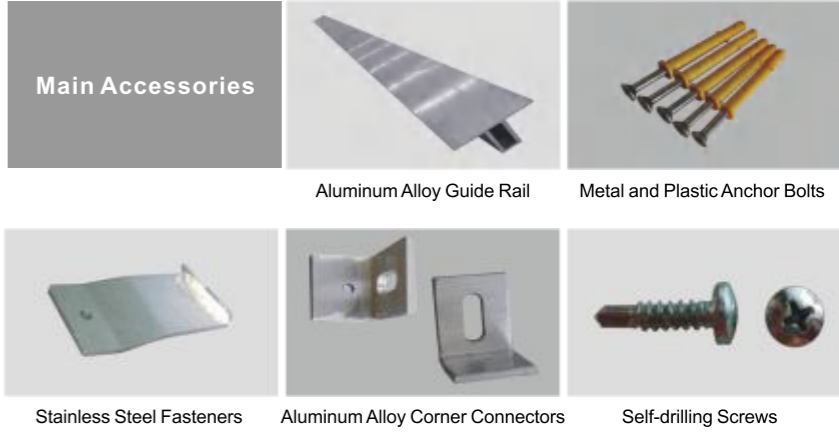


Non-metal Surface Decoration and Insulation Integration System consists of non-metal decorative surface combined with rigid PU insulation board or rock wool insulation board, adhesive, caulking, sealing material, metal rail and auxiliary fastener. It's a new decorative and insulated system specialized for external wall, unlike traditional curtain wall system, with multiple functions of thermal insulation, waterproofing and decoration. By using the bonding mortar, back hook connectors and metal supporting guide rails, it can form an advanced sticking, anchoring and supporting fixing method, which is safer, more stable and reliable. when compared with traditional one.

- Application Field:**
1. New Civil Building Decoration and Insulation Projects
 2. Building Energy-saving Renovation Projects



Great innovation in building waterproofing and insulation industry.
 JOABOA TECH, building the splendid home with you together.



SYSTEM STRUCTURE

◆ Base Course Wall

An external wall that acts as a load bearing and protective function in the building.

◆ Screed coat

A structural layer is set to decrease the unevenness or slope existed on the base surface of the original structure.

◆ Keels

A T-rail that is fixed on the surface of the base course wall and made of aluminum alloy material.

◆ Mechanical Fasteners

It is composed of special anchor bolts and fixing parts, placed between the seams of decoration & insulation integration panels and used for the fixing of the integration panels and base course wall.

◆ Adhesives

Bonding materials used for the bonding of thin stone surface integration panels on the base course wall.

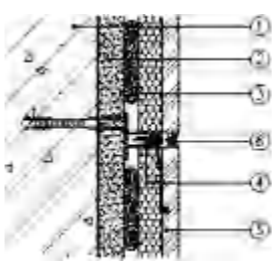
◆ Anchor Bolts

A plastic expansion anchor that fixes the aluminum alloy guide rails, connector parts, and decoration & insulation integration panels on the base course wall.

◆ Caulking and Sealing Materials

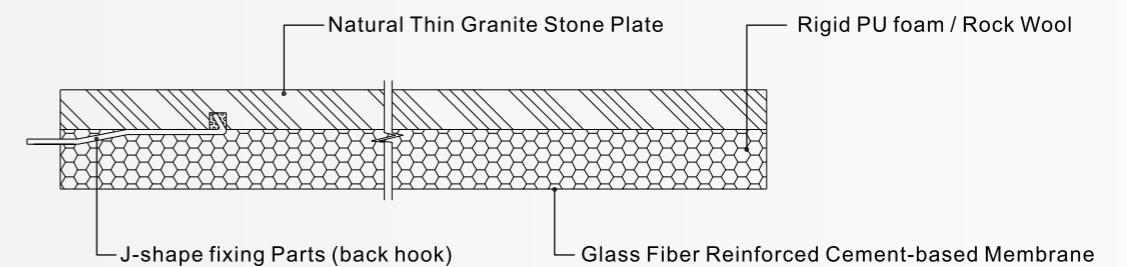
Materials used to fill in the joint seams between integration panels, act as a seal and insulation, also with good waterproofing performance.

• Basic Structure of Non-metal Surface Decoration and Insulation Integration System

Structure Schematic Diagram	System Structures		
	① Base Course Wall	② Waterproofing Screed-coat	③ Bonding and Fixing Layer
	Reinforced concrete wall, various masonry wall systems	1:3 Cement Mortar	Adhesives
	④ Mechanical Fixing	⑤ Decorative and Insulation Integration Panel	⑥ Installation Methods
	Aluminum Alloy Rail and Metal Fixing Parts	Surface Layer (Thin stone plate)+Insulation Layer(Rigid PU foam/ Rock wool)+Backing layer (Glass fiber reinforced cement-based membrane)	Foam Rod and Neutral Weatherproofing Sealant

Non-metal Surface Decoration & Insulation Integration Panel :

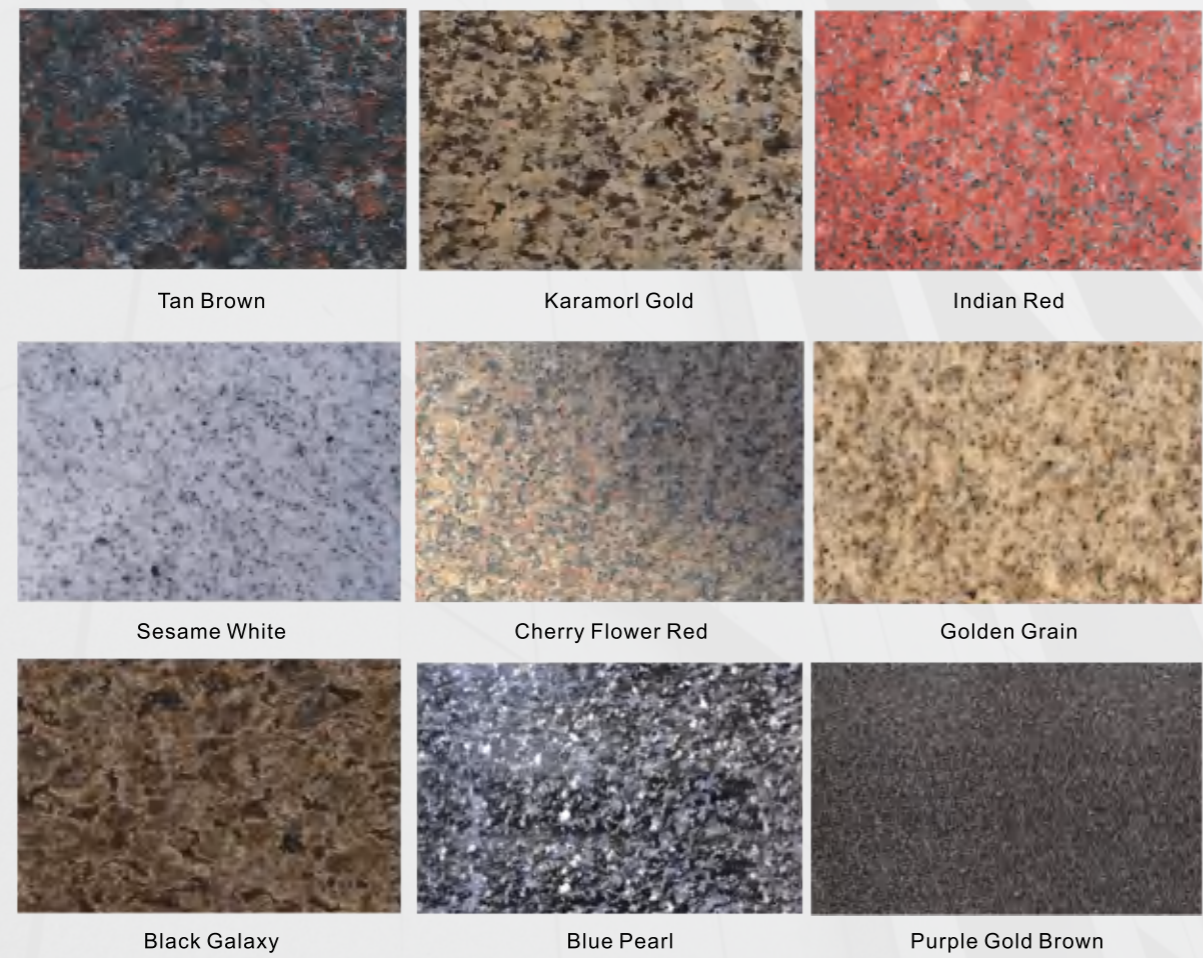
It is a type of decoration and insulation integration panel specialized for facade system, with non-metal plate as top surface which has different choices for ornamental purpose, inorganic or organic thermal insulation material as the core material and glass fiber reinforced cement-based coil as the lower surface, produced by hot-pressing foaming heat compound technology. Inorganic materials such as natural granite plates, fiber cement pressure plates and calcium silicate boards are usually used as decorative and protective surface layer, and rock wool or rigid PU foam as the insulation core layer, to meet the different decoration & insulation and fireproof design requirements in single project.





PANEL STYLE

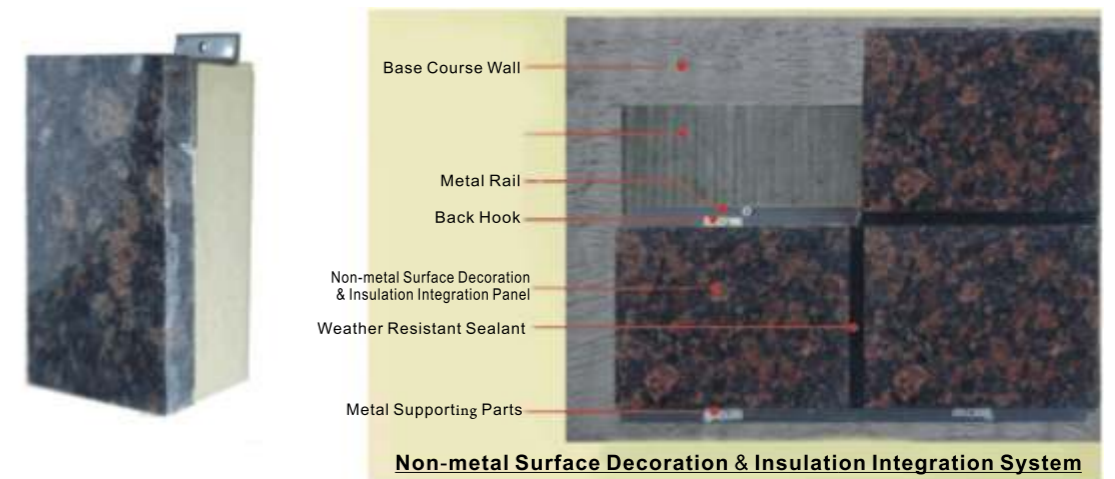
Other colors can be customized according to the design requirements.



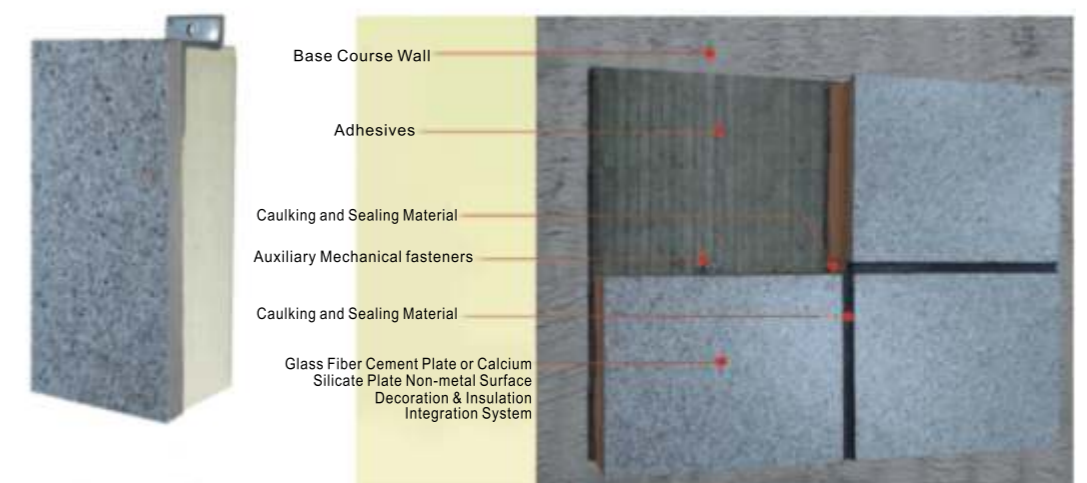
PERFORMANCE CHARACTERISTICS

JOABOA TECH non-metal surface decoration & insulation integration system is divided into non-metal surface rock wool sandwich integration panel and non-metal surface rigid foam PU integration panel according to different insulation core materials. It can meet different decoration & insulation and fireproof design requirements in single project. According to different decorative materials such as thin stone, fiber cement board and calcium silicate board, it provides two kinds of installation methods like mechanical fixing inserted with auxiliaries and mechanical fixing with metal supporting rails, which can greatly enhance the safety and reliability of the whole system.

System Example 1: Thin Stone Surface Decoration & Insulation Integration System



System Example 2: Glass Fiber Cement Surface Decoration & Insulation Integration System



1. The outer surface is the granite plate or glass fiber reinforced cement plate, with various colors and textures, to reveal good decorative effect.
2. Insulation core material is divided into inorganic (Rock wool) and organic (rigid PU foam) types, thus to meet different design requirements of building fire protection.
3. Non-metal Surface Decoration & Insulation Integration panel weighs less than 30kg/m², which greatly reduces the linear load of the building.
4. With online continuous high-pressing foaming and one time hot press composite forming production process, it eliminate the hidden risk of hollowing and falling off between the decorative layer and the insulation layer that caused by traditional cold sticking production process.
5. The system is highly integrated in the factory and supplemented by professional and fast logistics and distribution. It only needs to simple assembly on the construction site, which greatly reduces the construction period and construction cost.

JOABOA TECH

Non-metal Surface Decoration and Insulation Integration System

(SPCM/SRCM)

System Performance Index

Items		Index		Experiment Methods
		I type plate	II type plate	
Weather Resistance	Appearance	No powdering, drumming, blistering, shedding, no cracks with width greater than 0.10mm		It shall be inspected according to the test method specified in the current industry standard JC/T287 The Materials Of External Thermal Insulation Systems Based On Insulated Decorative Panel
	Tensile bond strength between decorative surface layer and thermal insulation material(MPa)	≥0.10	≥0.15	
	Tensile bond strength (MPa)	≥0.10 Damages occur inside of the insulation core material	≥0.15 Damages occur inside of the insulation core material	
Single point anchoring force (KN)	≥0.30	≥0.60		
Impact Resistance (0)	Walls of the first floor and areas around the doors and windows on building that are easy to be impact : Grade 10J Walls of the second floor and above on building that are not easy to be impact : Grade 3J		It shall be inspected according to the test method specified in the current industry standard JGJ144 Technical Regulations for External Thermal Insulation Engineering. For the impact test result of sintered glazed foamed ceramic insulation panel, there shall be no divergent cracks.	
Single point anchoring force (KN)	≥0.15			
Water absorption (g/m')	≤500			
Impermeability	The inside part of the system is not permeable			
Thermal Resistance / (m ² ·k / W)	Meet the design value of single project			
Water vapor transmission capacity / [g / (m ³ .h)]	The water vapor permeance in the protective layer is greater than in the insulation layer.			

Non-metal Surface Decoration & Insulation Integration Panel Performance Requirement

Item		Index		Experiment Methods	Remarks
Mass per unit area / (kg / m ²)		I type plate ≤20	II type plate 20~30		
Tensile bond strength/(MPa)	Original strength	≥0.10 Damages occur inside of the insulation core material	≥0.15 Damages occur inside of the insulation core material	It shall be inspected according to the test method specified in the current industry standard JC/T287 The Materials Of External Thermal Insulation Systems Based On Insulated Decorative Panel	
	Water resistance, / (N)	≥0.10	≥0.15		
	Freeze-thaw resistance, / (N)				
Bending resistance load / (N)		Not less than the panel weight			Suitable for load-bearing construction
Water absorption / (g / m ²)					
Impact resistance / J		Walls of the first floor and areas around the doors and windows on building that are easy to be impact : Grade 10J Walls of the second floor and above on building that are not easy to be impact : Grade 3J		It shall be inspected according to the test method specified in the current industry standard JGJ144 Technical Regulations for External Thermal Insulation Engineering. For the impact test result of sintered glazed foamed ceramic insulation panel, there shall be no divergent cracks.	Non-retest test item
Thermal conductivity of core insulation material W/(mk)	Rock wool	≤0.048			
	Rigid Foam PU	≤0.024			
Heat storage coefficient of core insulation material [W/(m ² .K)]	Rock wool	0.75		Refer to the current standard GB50176 Standard for Design of Thermal in Civil Buildings Appendix IV.	Non-retest test item
	Rigid Foam PU	0.36			
Combustion performance	Rock wool	A J		It shall be inspected according to the test method specified in the current standard GB8624 Classification of Combustion Performance of Building Materials and Products GB8624	
	Rigid Foam PU	B1 J			

Performance Index of Rigid Foam PU

No.	Items	Performance Requirements	Experiment Methods
1	Apparent density (kg/m ³)	≥40	Test according to the standard of GB/T 6343-2009
2	Thermal conductivity (W/m·K)	≤0.024	Test according to the standard of GB/T 6343-2009
3	Compressive properties (deformation 10%, KPa)	≥150	Test according to the standard of GB/T 6343-2009
4	Water absorption (VN, %)	≤3.0	Test according to the standard of GB/T 6343-2009
5	Dimensional stability (48h, %)	≤1.0	Test according to the standard of GB/T 6343-2009
6	Combustion performance	Core insulation material is not lower than B1 Grade	Test according to the standard of GB 8624

Performance index of rock wool

Items	Index	Items	Index
Density (kg/m ³)	≥100	Compressive strength, kPa	≥40
Thermal conductivity (W/m·K)	≤0.048	Mass moisture absorption rate, %	≤1.0
Acidity coefficient, %	≥1.6	Hydrophobic rate, %	≥98.0
Tensile strength perpendicular to the surface, kPa	≥80	Grade of combustion performance	A J
Dimensional stability, %	Height, Width and Thickness ≤1.0		

Performance index of adhesives

No.	Items	Performance Requirements	Experimental methods	
1	Tensile bond strength, mPa (with cement mortar)	Original strength	≥0.60	Test according to JG 149-2003
		water resistance	≥0.40	
2	Tensile bond strength, mPa (with thin stone decoration & insulation integration panel)	Original strength	≥0.10 The damaged parts shall not be located around the bonding interface.	Test according to JG /T287-2013
		water resistance		
3	Operable time, h	1.5~4.0	Test according to JG 149-2003	

Performance index of anchor bolt

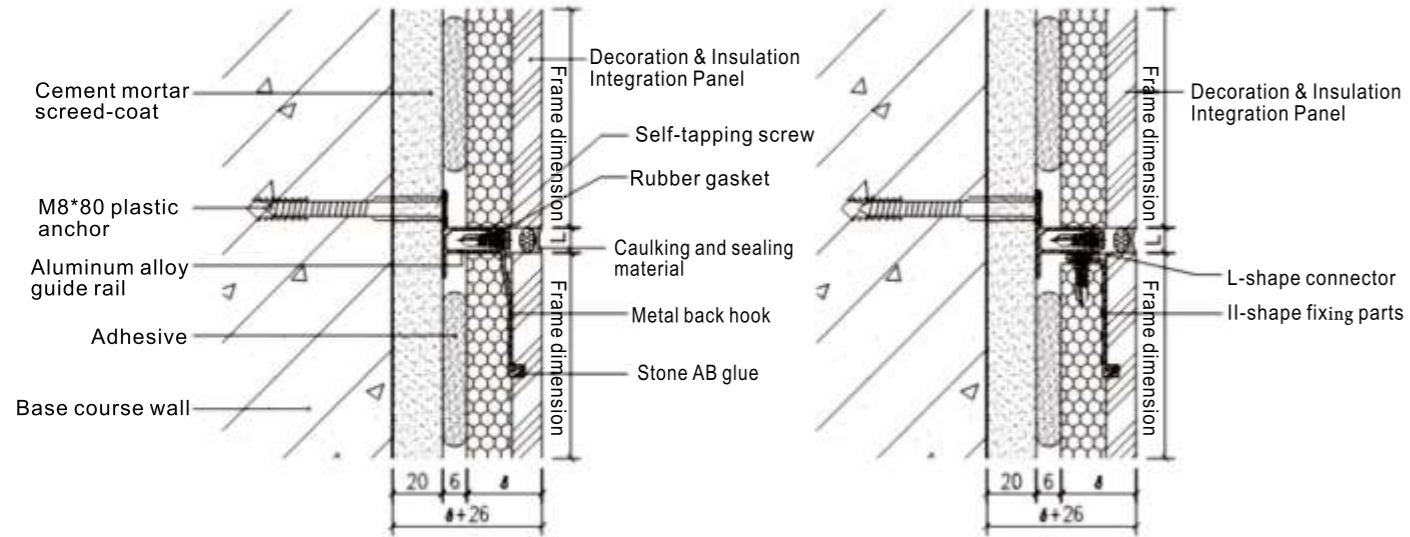
No.	Items	Performance Requirements	Experimental methods
1	Standard value of single anchor bolt tensile capacity (KN)	≥0.6	Test according to JG 149-2003
2	Increased heat transfer value by a single anchor to the system (W/m: K)	≤0.004	
3	Effective anchoring depth of the anchor (mm)	≥25	Test according to JG /T287-2013

Dimensional deviation requirement of Decoration & Insulation Integration Panel

Items	Length (mm)	Width (mm)	Thickness (mm)	Diagonal difference (mm)	Opposite side length difference (mm)	Surface flatness (%)
Allowable deviation value	0 -1.5	0 -1.5	+1.0 -1.5	≤1.5	≤1.0	±0.2

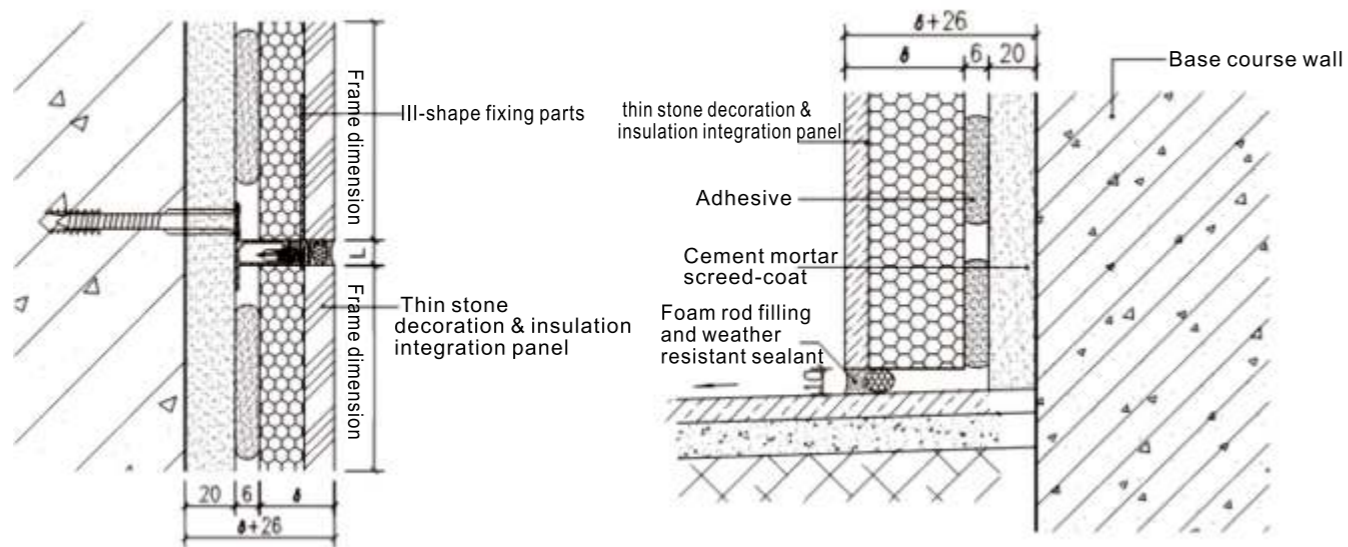
BUILDING CONSTRUCTION

Take the thin stone decoration & insulation integration panel as an example to explain the design of system construction nodes.



Standard Node 1

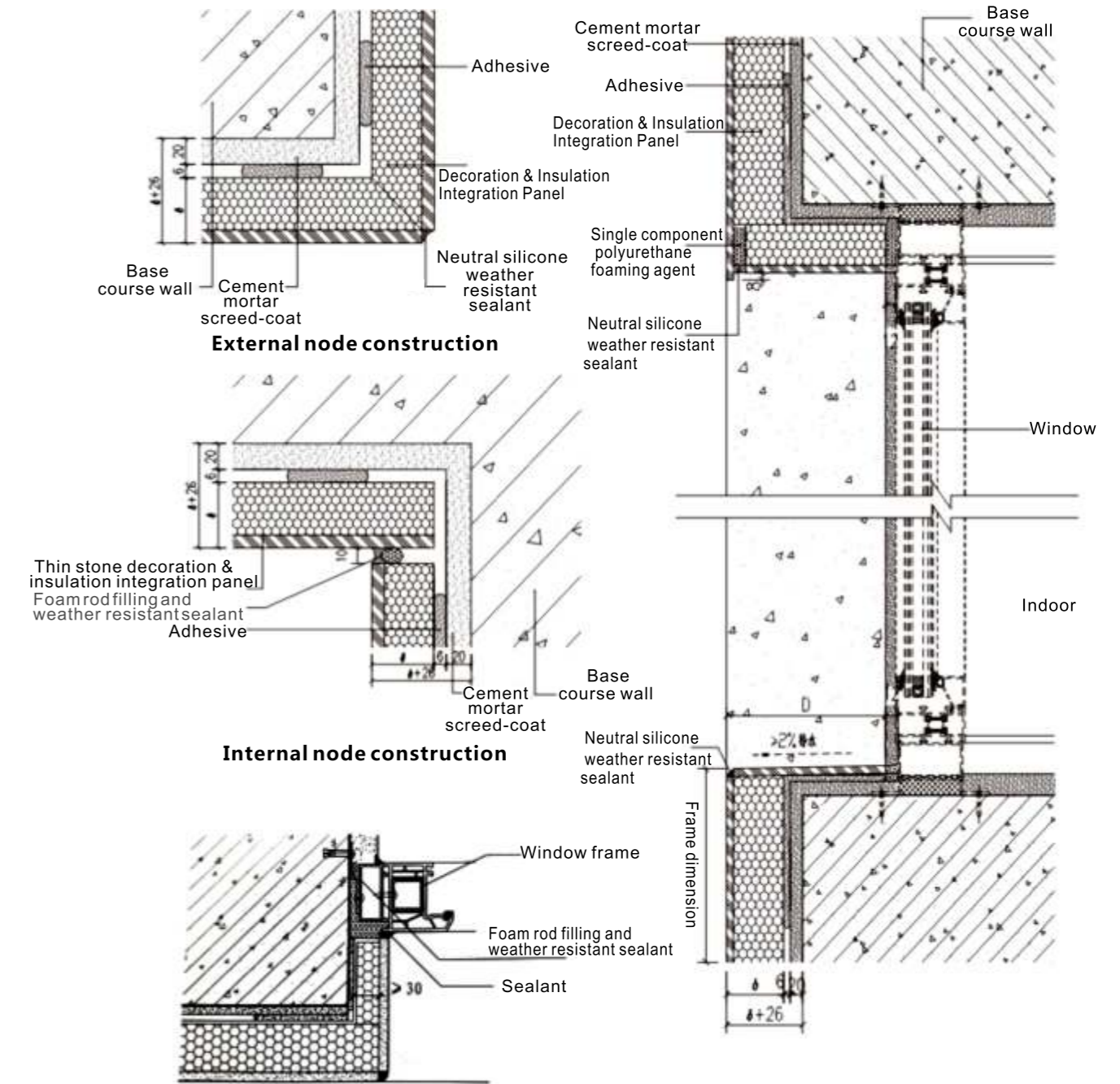
Standard Node 2



Standard Node 3

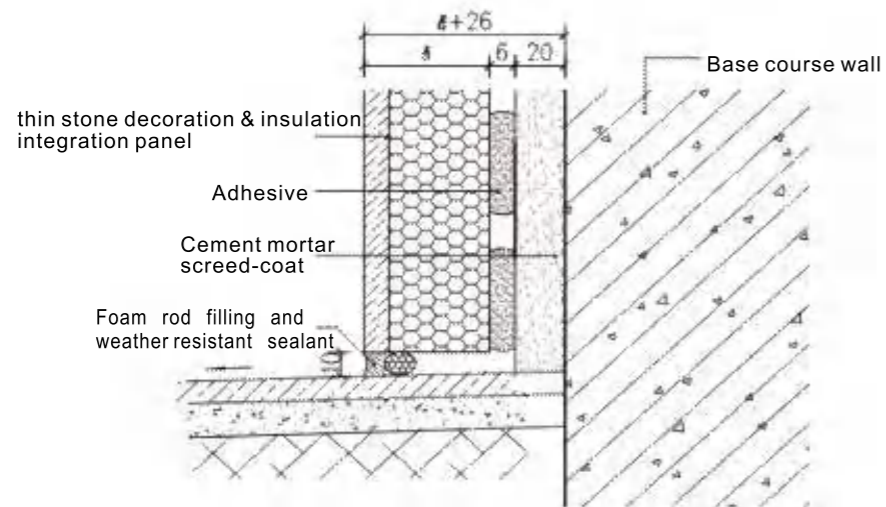
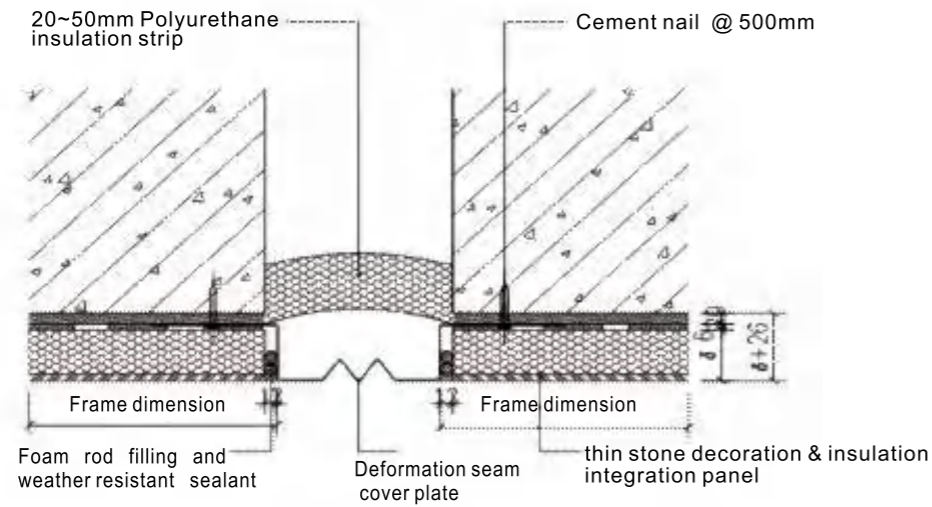
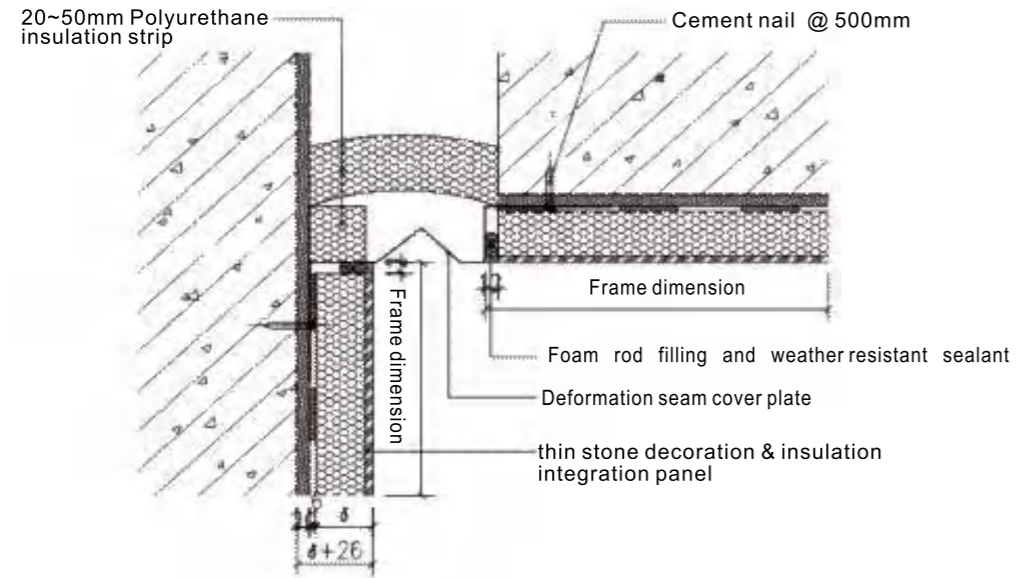
System Drainage and Ventilation Structure

Description: Except the thin stone surface decorative insulation panel, the construction of other non-metal surface decoration & insulation integration system should refer to 101121 External Insulation Building Construction of Exterior Wall G type.



Window side part node construction

Window up and down side node construction



CONSTRUCTION PROCEDURE



PRODUCTION

ADVANTAGES



Non-metal Surface Decoration and Insulation Integration System

VS



Traditional Stone Curtain Wall System

The advantages compared with traditional stone curtain wall system

Structure Comparison

No.	Items	Stone Curtain Wall + External Insulation	JOABOA TECH Thin Stone Surface Decoration and Insulation Integration System
1	Decorative Veneer	Natural stone (Thickness not less 25mm)	Surface stone plate 10-12mm, Rigid Foam PU / Rock wool used as core insulation material
2	Keel	Groove steel, angel steel etc.	Aluminum alloy rail
3	Fixing System	Various of stainless steel or aluminum alloy/stone pendants	Bonding mortar, metal fixing parts
4	Insulation System	According to the project design	Decoration surface layer composite with insulation layer already
5	Other Accessories	Embedded parts or rear parts, channel steel adapter, M12 stainless steel bolt set, M10 stainless steel bolt set, dry hanging stone AB glue, 1mm thick galvanized steel plate, rock wool strips, shoot nails, double-sided tape, fireproof seal glue, foam rod, textured paper, weather resistant sealant.	Plastic expansion bolts, self-tapping screws, foam rod, textured paper, weather resistant sealant.

Comprehensive Comparison

No.	Items	Stone Curtain Wall + External Insulation	JOABOA TECH Thin Stone Surface Decoration and Insulation Integration System
1	Decoration Effect	Stable, noble and elegant	Same as stone curtain wall
2	Insulation Performance	According to the insulation material	The thermal conductivity of rigid foam PU is $\lambda \leq 0.024W/(m \cdot K)$, which is the best thermal insulation material. And the thermal conductivity of rock wool is $0.040W/(m \cdot K)$, whose grade of combustion property is Grade A.
3	System Weight	80-90kg/ m ²	35-40kg/ m ² , complied with the requirement of light construction materials promoted by the government
4	Project Period	The construction of curtain wall and insulation are separated and sub contracted, long construction period is needed.	The traditional facade decoration and thermal insulation system are operated and accomplished in the factory, which reduce the construction link. It's convenient to assemble on the construction site and save the construction period effectively.
5	Project Quality	The cross construction of insulation project and the stone material installation on the construction site will easily result in quality issues.	Factory pre-fabrication ensures the consistency of product quality and avoids the quality issues caused by non-standard artificial operation on the construction site.
6	Environment Protection Performance	The thickness of stone used in the stone curtain is 25-30mm. It's a large waste on per unit area.	The thickness of thin stone used on the integration panel is just 10-12mm, thus effectively save the non-renewable stone resource.

APPLICATION SCOPE

JOABOA TECH Thin stone surface decoration & insulation integration system is Widely used in high-end decoration and insulation projects of new buildings, renovation projects depend on its rich decorative performance. Such as:

- Transportation Hub, like airport, urban rail traffic, highway and railway stations and so on.
- Public buildings, like large cultural centre, exhibition centre, sports complex, education centre, medical centre and so on.
- Office buildings, like comprehensive offices buildings of government, finance, telecommunication and commercial organizations or companies.
- Industrial complex, like tobacco, automobile, energy and other industrial buildings.
- Residential and commercial podiums.



LANDMARK PROJECTS



The Number One Condominium
Jomtien Pattaya Phase 1



Morgan Tower



La Vista One



Lingnan Garden



Pattaya Palm Spring Villas Phase 1



Pattaya Plam Lakeside Phase 1



Tanzania National Stadium
—China's Key Foreign Aid Project



The Winter Olympics in Beijing Zhangjiakou
—The First Winter Olympics in China



Shenzhen Bao'an International Airport
—The Largest Single Building in Shenzhen.



Ministry of Public Security Office Building
—Another Landmark in Tian'anmen Area



Tianjin Binhai International Airport



National Museum of China



Binhai Building of TECENT
—TECENT Global Headquarter Base



The First Affiliated Hospital of Zhengzhou University
—The Largest Hospital in the World

Manufacturing BASES



Wuhan Joaboa Technology Co.,Ltd



Suzhou Joaboa Technology Co.,Ltd



Tianjin Joaboa Technology Co.,Ltd



Chengdu Joaboa New Style Building Materials Co.,Ltd



Foshan Toyu Building Materials Co.,Ltd



Hubei Joaboa Building Energy Saving Technology Co.,Ltd



Huizhou Joaboa Technology Co.,Ltd

Joaboa Tech has invested USD 8,333,334 to set up an excellent self-adhesive membrane product line by introducing advanced facilities from American A&D company.

Joaboa Tech has formed industrial layout network the whole China first. With advanced facilities, strict QMS and excellent environmental facilities, Joaboa make sure good quality for it's products.

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with you together!